



SHANDONG BEST SERVE SAFETY SHOE LTD.

**20 YEARS DEVOTION TO SPECIAL PROTECTIVE SAFETY SHOES
THE LEADER OF CHINESE SAFETY SHOES INDUSTRY**



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01 COMPANY INTRODUCTION

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SHANDONG BEST SERVE SAFETY SHOE LTD.

- Shandong Best Serve Shoe Ltd., founded in 2004, is located in the Shoes Industrial Park of Yinan County, Shandong Province, and covers an area of more than 60000m² with a registered capital of 50 million yuan. Best Serve is an innovative shoe-making enterprise integrating product R&D, production, sales and service.
- Best Serve has more than 360 employees equipped with 2 domestic quality cemented production lines, and 2 domestic automatic PU injection production lines with annual production capacity of 2 million pairs.
- The leading products safety shoes series passed more than 20 domestic and foreign authoritative certifications including EU CE, BSCI, BSI, ISO three systems, LA with anti-puncture, waterproof, fireproof, electrical insulation, anti-static, anti-smash, ankle bone protection, heat-resistant and other more than 30 safety indicators. The products have been exported to Europe, America, the Middle East and other international markets for more than 20 years .
- Best Serve employs high-end technical talents and professional designers for the shoes R&D, and sets up high-end customization center and engineering technology R&D center. Best Serve is committed to using science and technology to achieve first-class outdoor safety products company.



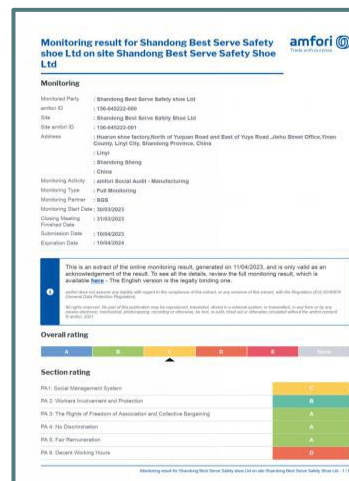


02 COMPANY QUALIFICATION

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CE Certificate



BSCI Certificate



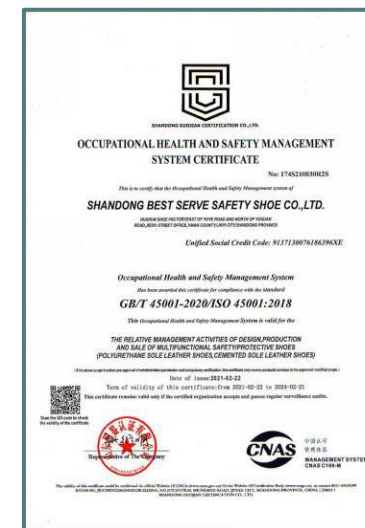
BSI Certificate



ISO 9001 Quality Management System



ISO 24001 Environmental Management System



ISO 45001 Occupational Health Management System



03 COMPANY ADVANTAGES • Technology

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- Best Serve is one of the first professional manufacturers in China to use domestic equipments to produce TPU shoes, waterproof shoes and fireproof shoes. The company has already **obtained EU CE product certification in 2005 by using domestic equipments manufacturing.**
- The company attaches great importance to products design and technology R&D, and cooperates with foreign footwear designers, and **sets up technology R&D centers in the headquarters, Dongguan City and Jinjiang City** respectively.
- Best Serve strives to create a smart manufacturing **model with digital control, automated operation and real-time feedback of big data for the entire production process**, trying to transform the traditional handmade craftsmanship into a computer-controlled electronic program through intelligent equipments, which break through the traditional manufacturing model of labor-intensive, low productivity and low turnover in the footwear industry.
- Best Serve cooperated with domestic equipment manufacturer to jointly develop fully automatic PU injection production line in 2020, and it was successfully put into operation at the end of 2021. **The equipment is the first domestic fully automatic PU injection production line that successfully put into use in Northern China. This line uses the chip lasts, automatic roughing manipulator, automatic opening and closing molds, automatic pouring, with the automation level increased to 70% and first pass yield(FPY) is up to 99.3%.**





04 TECHNICAL STRENGTH ●Technology show

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Dynamic Waterproof Testing
Safety shoes we produce can be capable of 30000 to 50000 times water treading without water ingress.



Anti-puncture midsole
can withstand more than 1100N puncture force



Fireproof and high-temperature resistant shoes which is our own patent design, its radiant heat resistance of flame retardant rubber and shoe leather can reach 400°C.



All-terrain ground grip safety shoes with glass fiber MD outsole, equipped with reversible steel claw device. It has good anti-slip function on the ice ground.



Anti-slip rubber outsole which is our own patent design, can withstand high temperature 300°C and cold resistance -45°C.



Best Serve specially designed cold resistant boots can be suitable for -20°C to -45°C environment.



05 PRODUCTION STRENGTH

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- Best Serve has **2 domestic cold bonding production lines, and 2 domestic automatic PU injection production lines** with total annual capacity of 2 million pairs, and the key production processes have been equipped with automatic production machines.
- At present, the company is carrying out **the second phase construction of automation renovation project**. After the completion of the project, **the annual capacity can be increased by 2 million pairs**, the overall automation level will be increased by 40%, production efficiency will be increased by 30%, and products quality will be more stable.





06 QUALITY CONTROL

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- Relying on ISO three international systems, ERP digital management, "PDCA" and "process method", Best Serve has formed more than 40 quality management documents and more than 50 quality records with "**high standard, refined management and zero defect**" quality standards as the core of the policy, objective decomposition and assessment, quality program control, quality improvement, quality performance system evaluation etc, which forms a systematic quality assurance.
- Best Serve has built a **comprehensive laboratory** equipped with more than 20 sets of testing machines such as waterproof testing machine, anti-puncture testing machine, toecap impact testing machine, electronic tensile testing machine, EN outsole flexion testing machine, DIN abrasion testing machine and other testing equipments. All the equipments and measuring tools are purchased from the first line famous brand. **The lab management conditions meet the basic requirements of international laboratory certification Standard 17025.**



Internal physical and chemical lab



Product testing



07 PRODUCT CATEGORY

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Different product categories that we designed and developed are suitable for various industries, and **personalized customization model** is implemented with **multi-variety, small batch production, and fast delivery.**



Safety Shoes



Army&Police Shoes



Occupational Shoes



Business Shoes



07 PRODUCT CATEGORY • Safety Shoes Series

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07 PRODUCT CATEGORY

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